



#### This product consists of 7 main modules.

- Product: 180 cm Sofa
- Product: 240 cm Sofa
- Product: 210 cm Single Arm Sofa (L&R)
- Product: 90 x 90 Pouf

- Product: 210 cm Sofa
- Product: 180 cm Single Arm Sofa (L&R)
- Product: 90 x 180 cm Chaise Longue (L/R

### **STRUCTURE**

The main frame carrier parts are 2.2 cm beech plywood. Supporting pillars are 1.8 cm poplar plywood. The bottom is supported with 1.8 cm beech plywood. The seating is reinforced with a 3 mm thick felt pad. Springs have a decisive influence on the comfort of sitting and that's why Caridia utilizes 3.8 mm thick steel Zig Zag springs in order to offer customers a comfortable feeling. The main parts of the frame such as front panel, outside back, and outside arms are coated with 28 DNS foam and wrapped with 250 g/m² fiberfill. VIONA offers 4 different setup variations with the help of different modules. Each module can be easily and securely fastened together with the help of the provided alligator clips.

### SEATING COMFORT

The seating and back rest are monobloc and designed as High Resilient (HR) foam. The sitting cushion is composed of three layers of foam at different density levels, 35 HR at the bottom, 25 HR in the middle, and 25 DNS memory foam on top. In addition, sitting cushion is framed with 45 HLB foam in the back to support the rigid form, and finally coated with 125 g/m $^2$  fiberfill wrap. While inner back and inner arms are coated with 25 HR at the bottom and 25 DNS memory foam on top of it, upper arms and upper vertical parts are coated with 35 HR foam and wrapped with 250 g/ m $^2$  fiberfill. The sofa is designed with a special quilting technique that is padded with 26 Hyper foam to provide extra comfort and softness around the backrest.



# LEGS

The 3 cm custom design beechwood legs used in VIONA are easily mounted on the frame and offered in walnut paint as well.

## STRUCTURE

FRAME	Plywood + Beech Plywood + MDF	
SPRINGS	3,8 mm Zig Zag Springs	
LEGS	Custom Design 3 cm Beechwood Legs	
ARMRESTS	25 HR + 25 DNS Memory Foam and 35 HR foam + Fiber 250 gr/m²	
SEATING	35 HR + 25 HR + 25 DNS Memory Foam + 45 HLB Frame Foam + Fiber 250 gr/m²	
BACKREST	25 HR + 25 DNS Memory Foam + 35 HR Foam + Fiber 250 gr/m²	
FRAME	28 DNS Foam + Fiber 250 gr/m²	
ARM CUSHION	45 x 45 Side-Bordered, Triple Mix Filling - Goose Feather + Ball Fiber + Foam Flakes	
ARM CUSHION	45 x 45 Standard, Triple Mix Filling - Goose Feather + Ball Fiber + Foam Flakes	
FABRIC USAGE	180 cm Sofa:12 m	210 cm Sofa: 13 m
	240 cm Sofa: 14,5 m	180 cm Single Arm Sofa (L&R): 10,2 m
	210 cm Single Arm Sofa (L&R): 11,1 m	90 x 180 cm Chaise Longue (L/R): 9,5
	90 x 90 Pouf: 2,9 m	
m³ (packed)	180 cm Sof: 1,24 m³	210 cm Sofa: 1,45 m³
	240 cm Sofa: 1,65 m³	180 cm Single Arm Sofa (L&R): 1,24 m³
	210 cm Single Arm Sofa (L&R): 1,45 m³	90 x 180 cm Chaise Longue (L/R): 1,24 m³
	90 x 90 Pouf: 0,37 m³	

